Work Order ID 58483

May 7, 2010 1:26:23 PM

Required Date: 14/05/2010



Page 1

Item ID:

D4020-5

Accept

Setup Start

Stop



Revision ID:

Item Name: Mesh (350 Basket Long, Lid)

Start Date:

07/05/2010

Start Oty: 2.00

Req'd Qty: 2.00



Cust Item ID: Customer:

Reference:

Appro	vals:
	a 101

Process Plan:

Date: 0-5-07 Tooling:

Date:

SPC (Y/N):

Date:

Date:

Run Start

Stop

	·								#11# 14# 11#1 1##1 :
Sequence ID/ Work Center ID	Operation Description	 Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp

Draw Nbr **Revision Nbr** D4020 Α

Shear

FLOW WATER JET

Memo

1-Cut as per Dwg D4020

\0.00

0.00

110

QC5- Inspect part completeness to step on W/O

0.00

S volus 117

Quality Control

Memo

0.00

120

Packaging

Identify as per dwg & Stock Location: (1)A

0.00

10-05-17

Memo

0.00

Packaging

Dart Ae	rospace Lt	d	,						•
W/O:				WC	RK ORDER CHANG	ES			
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	Reso	lution:		Disposition):	_ QA: N/C Cld	osed:	Date: _	;
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DATE	SIEP	STEP Description of NC Section A		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspect
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Work Order ID 58483.

May 7, 2010 1:26:23 PM



Page 2

Item ID:

D4020-5

Accept



Setup Start



Revision ID: Item Name:

Mesh (350 Basket Long, Lid)

Stop

Start Date: Required Date: 14/05/2010

07/05/2010

Start Qty: 2.00 Req'd Qty: 2.00

Operation

Description



Cust Item ID: Customer:

Draw

Reference:

Approvals:

Process Plan:

Date:___

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Draw

Stop



Sequence ID/

Work Center ID 130

Memo

QC21- Final Inspection - Work Order Release

Set Up/ **Run Hours**

0.00

0.00

Rev. Number

Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

Quality Control

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W/O:				WC	RK ORDER C	HANGES	·				
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Picklist Print

May 7, 2010 1:26:28 PM

Work Order ID: 58483

Parent Item:

D4020-5

Parent Item Name: Mesh (350 Basket Long, Lid)

Comments:

IPP RevA: new issue DD 09.11.26 verified by:EC

per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Start Date: 07/05/2010

Required Date: 14/05/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name

M304EX0.75-16F

Replacement Mfg/ Purch Purchased

Bin Primary Item Location No

Last Location

Route Seq ID 100

Unit of Measure Hand sf 513.7811

Qty per Kit Oty on 14.386

Qty Issued Date Issued

Status

Page 1

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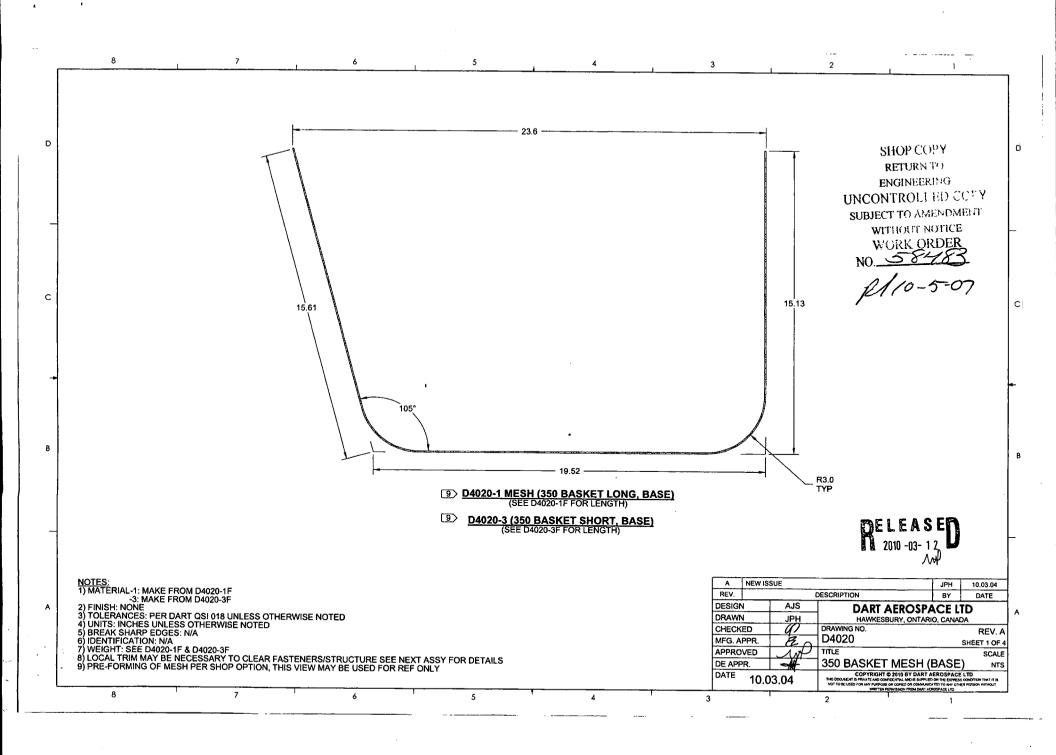
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anded Metal Flat SS	

Item ID

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MAT	513.7811368	
111956	28	
112949	12	
113497	6.34	
113555	39.2888368	
114399	108.1523	
114594	320	

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D4020-5; 95.25 D4020-7; 56.00 21.75 2.00 1.25 D4020-7 D4020-5 25.00 44.66

D4020-5 MESH (350 BASKET LONG, LID) (LOCAL SECTION MESH SHOWN FOR CLARITY)

(LOCAL SECTION MESH SHOWN FOR CLARITY)

w/o 58483 RELEASED

DESIGN	AJS	DART AEROSPACE LTD				
DRAWN	JPH	HAWKESBURY, ONTARIO, CANAD	_			
CHECKED	a	DRAWING NO.	REV. A			
MFG. APPR.	8	D4020	SHEET 2 OF 4			
APPROVED	UMP.	TITLE	SCALE			
DE APPR.		☐ 350 BASKET MESH (BASE)) NTS			
0.4		CODE OF THE PROPERTY OF THE PROPERTY OF				

10.03.04

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THIS DOCUMENT IS PROVIDE AND COMPORTING AND IS SUPPLIED ON THE EXPRESS CONDITION TO BE USED FOR ANY PURPOSE OR COPIED OR COMMANDATION TO ANY OTHER PEAS

NOTES: 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F REF DART SPEC. M304EX0.75-16F REF DART SPEC. M304EX0.75-1612) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT -5: 0.80 lbs APPROX
-7: 4.49 lbs APPROX
-8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06.

Dart	Aeros	pace	Ltd
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8 0.40 R1.44 15.50 5.64 75 R3.38 2 PL REF 9 D4020-11 END MESH, BASKET

W1058483

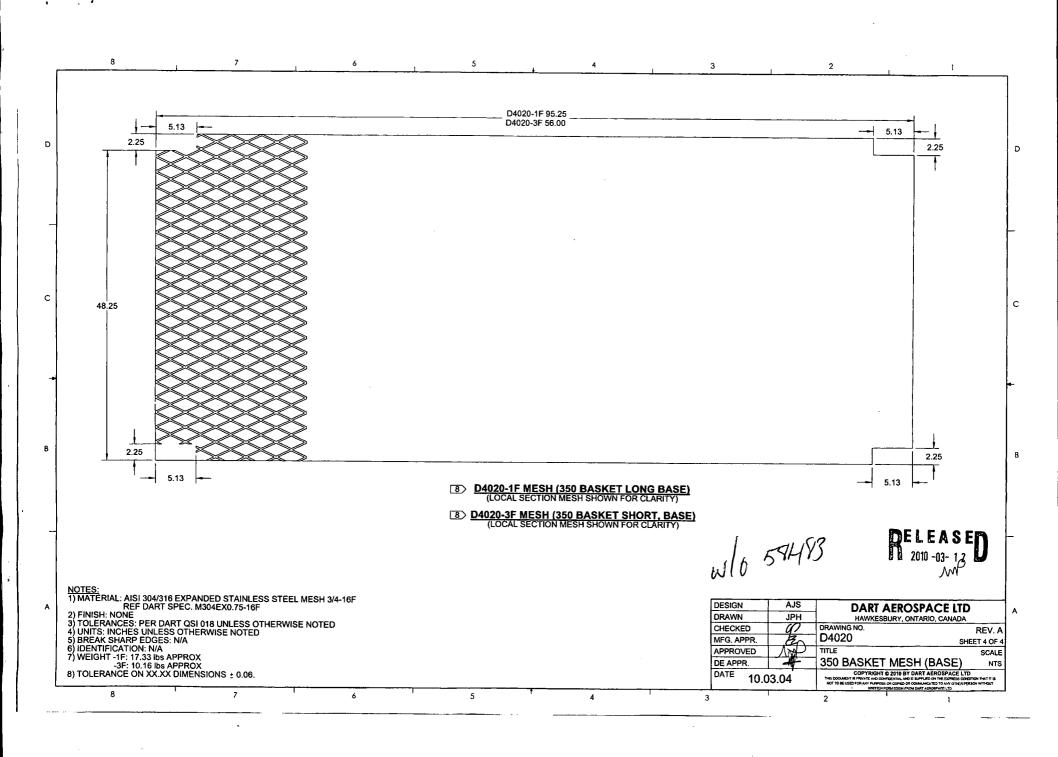
NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 1.22 Ibs

7) WEIGHT. 1.22 IDS 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS 9) TOLERANCE ON XX.XX DIMENSIONS \pm 0.06.

DESIGN	AJS	DART AEROSPACE LTD					
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA					
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MFG. APPR.	B	D4020 SHEET 3 C)F 4				
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